Simplifying the Complex with Advanced Planning and Scheduling

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Velocity

CONNECT + ACCELERATE + INNOVATE











Sonoco – What We Do

MENU

5.5 billion Revenue, 300 operations, 30+ countries serving customers in 80+countries



Consumer Packaging & Services \rightarrow Packaging products for every consumer brand.



Industrial Products & Services \rightarrow Industrial products for your next project.



Protective Packaging Solutions →

Uncompromising protection for anything you need to store or transport.

Better Packaging Better Life.

Sonoco is a global packaging solutions leader, committed to improving the lives of our customers, our teammates and our communities.

Learn More About Our Purpose →



Sonoco's Global Presence



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APS Footprint

50+ implementations < 2% time

Across 36 plants

Spanning five business units



Nearly zero inventory

80% of demand lead-time < 3 days



High number of variables which are outside of system but impact schedule

Velocity

How We Did It

Structure

- Flattened BOM
- 250+ scheduling attributes

Standard approach

- Detailed sequencing for production optimization
- Not planning
 - Critical components/subassemblies

Rules based vs

Experiential

Capacity

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How We Did It

- 5 minute updates bidirectional
 - Parts, routings, machines, operations, jobs
 - Soft connections customer and logistics

- Publish automation
- Feedback to scheduler
- Automated cleanup
 - Master info deletion
 - Delayed job deletion

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Results & Value Achieved

- 50+ implementations across 36 plants and Five Business Units
- Headcount/time requirements
- Productivity improvement in spite of decreasing lead-times
- Rapid adoption for backups and personnel changes

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What's Next for Us?

Critical subassemblies and components
Load balancing "umbrella" machines multiple plant setup e.g. Mexico

QUESTIONS?

THANK YOU

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